

Technical Data Sheet

Maywotron® XT M

Typical characteristics

- Electrically conductive

Typical industries

- Vacuum Forming
- Electronics

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	1,04
Water absorption	DIN EN ISO 62	%	<0,1
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	19
Elongation at yield stress	DIN EN ISO 527	%	1,1
Elongation at break	DIN EN ISO 527	%	48,2
Tensile modulus of elasticity	DIN EN ISO 527	MPa	2006
Notched impact strength	DIN EN ISO 179	kJ / m ²	7,3
Thermal properties			
Melting temperature	ISO 11357-3	°C	>170°C
Thermal conductivity	DIN 52612-1	W / (m * K)	0,17
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	90
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	98
Electrical properties			
Surface resistivity	DIN EN 61340	Ω	10 ⁴ - 10 ⁶
Volume resistivity	DIN EN 61340	Ω	10 ⁴ - 10 ⁶

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*internal test

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